372 Westech Carrier Change

1. Remove old carrier from the head mount.
   1. Be careful not to let it fall. As you remove the screws hold the head in place until you have all the screws backed out.
2. There are two inner components that need to be paid close attention to:
   1. Carrier Button
      1. This is a small white plastic piece with an O-Ring around it’s base. Make sure that the O-Ring is in good condition and reinsert into the vacuum opening in the center of the head mount.
      2. The carrier button has a knob on the end of it that sits slightly above the rest of it. This can NOT be flush. When sitting on this knob you want the button to have a wobble. This allows for the carrier head to have a slight gimble to it.
   2. T-Bar
      1. This is a cylinder that sits perpendicular to the carrier head shaft with two set screws on either side. This allows us to set the height of the carrier head.
      2. This needs to be tight. It cannot be loose relative to the carrier head shaft.
3. Fit the two metal pins into the top of the new carrier and then the white plastic slotted T-Bar mount on top of that. There are two holes in it for the pins.
4. Now mount the new carrier to the head mount. This will only fit on one way.
   1. It is best to slide your forearm under the carrier while screwing in the mounting screws.